



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1701
Job Sheet 175505



Part No: 647.1701

Job Qty: 1 ea

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS IPP REV:B 18.03.01 REVISE BOM AS PER
DWG DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/12/18	0.00	0.00	Start Up Stores/Pkg-1		DAS 6.6 APR 12 2018
110	Packaging	1 pcs		4/12/18	0.00	0.00	Packaging1-1		9-39-89 APR 12 2018
120	Small Fab	1 pcs		4/12/18	0.00	0.41	Small Fab-1		SB
130	QC	1 pcs		4/12/18	0.00	0.00	QC5		SB
190	Small Fab	1 pcs		4/13/18	0.00	0.41	Small Fab-1		DAS 9-39-89 APR 12 2018
200	QC	1 pcs		4/13/18	0.00	0.00	QC5		SB
210	Packaging	1 pcs		4/13/18	0.00	0.00	Packaging3-1	ck033	DAS 9-39-89 APR 12 2018
220	QC21-SA	1 Ea		4/13/18	0.00	0.00	QC21		21 APR 12 2018

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg ***

***TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: ***

190 - ASSEMBLE AS PER DWG

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	1 Ea (1 ea)	90-Start up Operation	5041753
647.1713	Spacer	1 Ea (1 ea)	90-Start up Operation	5031908
CR3213-4-4	Rivet, Cherry	22 Ea (22 ea)	90-Start up Operation	5041753
MS21042L3	Nut	1 Ea (1 ea)	90-Start up Operation	5038164
MS27039-1-14	Screw	1 Ea (1 ea)	90-Start up Operation	5041753
NAS1149F0332P	Washer	2 Ea (2 ea)	90-Start up Operation	5041753
647.1710	Plate	1 Ea (1 ea)	90-Start up Operation	5041753
647.1711	Plate	1 Ea (1 ea)	90-Start up Operation	5027165



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Container No: S060274



Part: 647.1701

Job No: 175505

Serial No/Batch: S060274

Revision:

Inspector:

Date: 04/12/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1710	1	6	0
	647.1711	1	2	0
	647.1712	1	28	0
	647.1713	1	19	0
	CR3213-4-4	22	626	0
	MS21042L3	1	2,497	0
	MS27039-1-14	1	484	0
	NAS1149F0332P	2	3,139	0

Part Specifications

Specifications could not be found.

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002442	S060271	647.1710	Plate	s027167	CCK031	1
002442	S060270	647.1711	Plate	s027165	CCK044	1
002442	S060269	647.1712	Gusset	s041753	CCK031	1
002442	S060268	647.1713	Spacer	s031908	CCK107	1
002442	S060267	CR3213-4-4	Rivet, Cherry	s019368	ST319	22
002442	S060263	MS21042L3	Nut	s038764	ST303	1
002442	S060262	MS27039-1-14	Screw	f124326-4	ST280	1
002442	S060261	NAS1149F0332P	Washer	s057525	ST262	2

f161728

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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